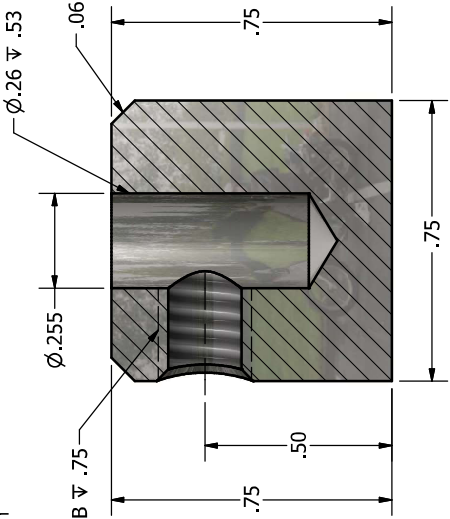


A horizontal number line with tick marks at 1, 2, 3, and 4. A triangle is placed on the line between 2 and 3, at the midpoint, representing the number 2.5.

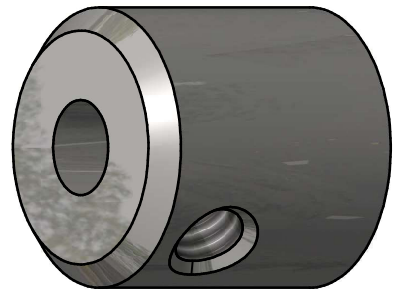
REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE
	1	INITIAL	11/24/2020
B-4	2	CHANGED THREAD OF SET SCREW	11/28/2020
			CLR

WEIGHT 0.085 lbm  
MATERIAL 316 SS

1/4-20 UNC - 2B ▽ .75 ▽  
 .06 X 45° Chamfer

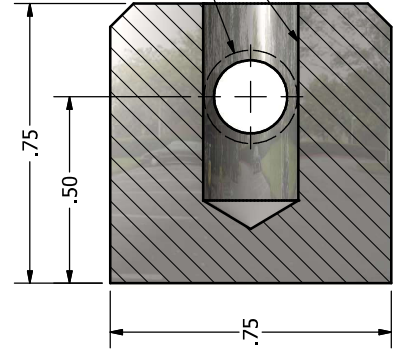


SECTION A-A  
SCALE 3:1

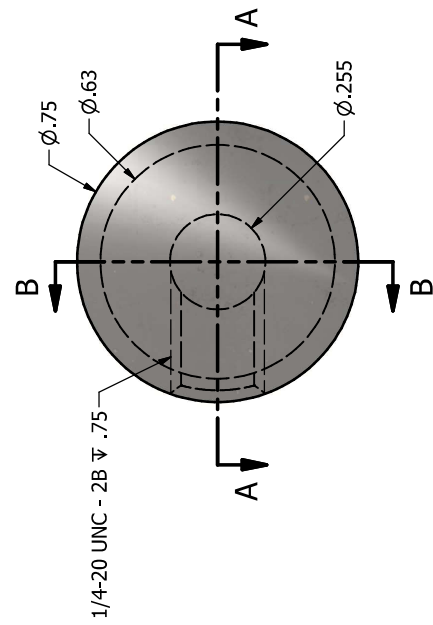


OP VALVE WAS DESIGNED AND FABRICATED  
BY ALEC SYMTH

ALEC SYMTH  
1141 Custis Street  
Alexandria VA 22308



SECTION B-B  
SCALE 3:1



NOTES:

1) GAGE SUPPORTS, SHOULD BE TIG WELDED TO HATCH AND GROUND TO MATCH CURVATURE OF THE HATCH

DRAWN AS	11/24/2020	ALEC SYMTH	
CHECKED AS	11/24/2020		
QA			
MFG AS	11/24/2020		
APPROVED AS	11/24/2020		
TITLE			OP Cage Support
SIZE	B	DWG NO	OP-04
REV	1		
SCALE		SHEET 1 OF 1	

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	OP-04	OP Cage Support, 316L SS